**PREPARE PRODUCT AND PIPE FOR INSTALLATION:**

1. **CLEAN AND DESCALe THE PIPE**

   Make sure that:
   - The pipe is free of dirt, corrosion and debris.
   - The pipe is not out of round, and is free of scratches or defects.

2. **MEASURE THE PIPE’s OD TWICE**

   Make sure that:
   - the Clamp size range (as indicated on the product’s label) will fit the pipe properly.

3. **MARK THE PIPE**

   Mark the pipe an even distance from the break or leak, according to the length of the Clamp.
INSTALLATION OF THE CLAMP:

**4 LOOSEN THE HYMAX CLAMP NUTS BUT DO NOT DISASSEMBLE COMPLETELY**

(A) Loosen the bolts.  
(B) Grasp the side compression beam, and unlatch it from the lug  
(C) Open up the clamp fully while positioning it over the leak  
(D) Wrap the HYMAX Clamp around the pipe

**5 CENTER THE HYMAX CLAMP OVER THE INSTALLATION AREA**

Fully wrap the clamp around the pipe.  
Once the HYMAX Clamp is positioned around the pipe, re-engage the side compression beam over the lug assembly by pushing it downward until it clicks in place ONCE - see Click 1 in step 6.  
After the first click you can still slide the HYMAX Clamp over the pipe to its final position.  
Make sure that the tapered end of the gasket is on the surface of the pipe and is smoothly positioned in place.

**6 FINAL LOCATION OF PRODUCT**

[Click 1] Push down the side compression beam over the lug assembly to its second final position to create a 2nd click.  
Note: Make sure you hear 2 clicks!

**7 TIGHTEN**

Tighten all nuts, working from the center of the lug outward. Re-check that proper torque has been reached (drawing 1) as specified on the product label. Make sure the alignment teeth are fully engaged in the slots on the opposite lug (drawing 2).

**8 RECHARGE**

Recharge the line and check for leaks. If any leakage is evident, reduce the pressure in the line and increase bolt torque up to 20%. Verify again there are no leaks along with the seal.